






Agriframes

Product code: 30546-TBK

Description: Classic Round Gazebo Matt Black 1.8m

Quantity	Component
16	Uprights with one reduced end
8	Top Curves 41" Circle with straights (one reduced end)
4	Top 33 1/4" Circles with short Straights (Plain ends)
4	Stafford Hoop Halves (Plain ends)
16	Spacer Bars with Ring Clamps
1	Hole Maker
Quantity	Optional Component
8	Lattice Panels (4 x 3)
64	Reusable Cable Ties

Code	Description	Drawings	Quantity
	Spare Grub screws (in a separate bag)		32
AGR-A610/40	3/4" Moisture Seal		24
AGR-A610/05	3/4" End Plug		16
AGR-A70/006	3mm Allen Key		1
AGR-A622/03	3/4"x3/4" Parallel Clamp (in 2 halves)		12
AGR-A74/002	M4 x 20mm Socket Cap Head Screw St/Steel		24
AGR-A72/001	M4 Hexagon Full Nut Stainless Steel		24
AGR-A75/000	M4 Form A Washer St/Steel		24

Please read the assembly instructions carefully prior to construction.

Tips:

Before positioning the Spacer Bars on the uprights, half screw in the grub screws to the Ring Clamps on the Spacer Bars, to reduce the risk of losing the screws.

Once correctly positioned tighten the grub screw to secure the spacer bar to the uprights.

Positioning of the Spacer Bars

In many cases the position of the horizontal bars is down to personal preference. However, if you have the lattice option you will need to leave the correct distance between bars.

Lattice Panel Option

For illustrative purposes we have only shown one side fixed with the lattice panels. Attach panels to both sides as you proceed.

Issues:

If you are experiencing any issues with your Agriframes product please contact our customer services team on 0117 934 1790 and quote your order reference.

WARNING: Contains small parts, tools and plastic bags. Keep children away until the unit is assembled and everything is cleared away.

NOTE: The card, paper sack, and polythene bags are recyclable - please dispose of carefully.

MISSING PARTS PROCEDURE: Please call our customer service team on 0117 934 1790 and quote your order reference and quote the missing part. *E.g. ASO-----, 2 uprights missing.*

Assembly Instructions Classic Round Gazebo Matt Black 1.8m

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Please read these instructions carefully.

Assembly requires: A Rubber Mallet, an Allen Key (provided), a Ladder, a Spirit Level, Pliers, a Tape Measure and at least 2 people.

Step 1:

- Slide a moisture seal onto the reduced ends of the Top (1/4 circle) Curves, then connect a 1/2 Top Circle onto the reduced ends of the curves. Cover the joins between the curves with moisture seals.
- Slide 2 Spacer Bars onto the ends of the Top Curves, as shown in figure 1.
 - Position one of the Spacer Bars, 1" from the joint of the curves.
 - Position the second Spacer Bar approximately 5" from the end of the Curves (41" from the other spacer bar).
- Repeat this process until there are 4 sets of full curves created.

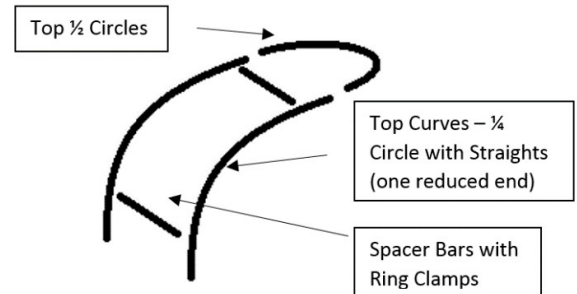


Figure 1: Connecting Top Circles and Top curves

Step 2:

- Using 4 Parallel Clamps connect the 1/2 Top circles together, as shown in Figure 2.
- The easiest way to ensure that the full curves are connected evenly is to have one or 2 people align the curves to form the shape shown in figure 2, with the straight part of the curve resting on the floor. Once the curves are held in position another person should connect the top curves at the 11 and 1 o'clock

positions, using the parallel clamps.

- Once completed the curves will form a structure as shown in Figure 3.

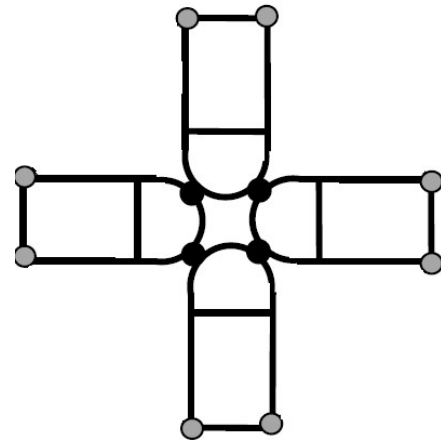


Figure 2: Aerial View of the Gazebo Full Curves Connecting

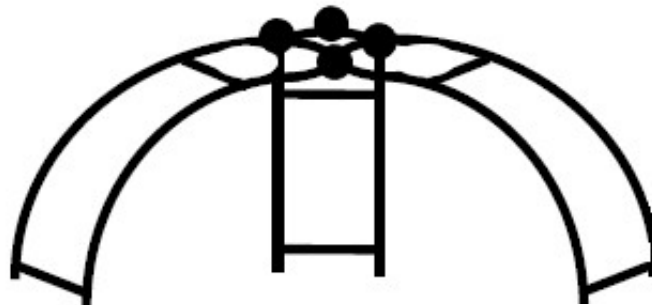


Figure 3: Gazebo Curves once connected

Step 3:

- Tap an end plug into the ends of the Stafford curves, repeat this action with all 4 Stafford curves.

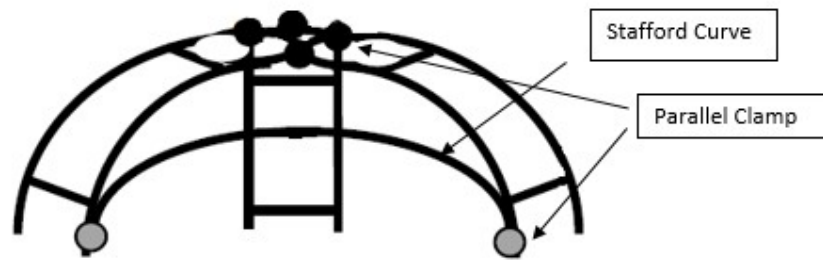


Figure 4: Positioning of the Stafford Curves

- TEMPORARILY attach, using Parallel Clamps, the Stafford Curves in the gaps between the Top Curves. The Stafford Curve should be positioned in below the spacer bar on the Top Curve as illustrated in Figure 4.
 - Please Note: once the top of the Gazebo has been placed onto the uprights the Parallel Clamps connecting the Stafford Curves will need to be lowered. The Stafford Curves will sit approximately 2" below the join of the Curves and Uprights.
- Ensure that once you have completed the construction of the Gazebo top, that you check the distance between the ends of the curves are equal.
 - If the distances are not equal adjust, as necessary, the clamps' positioning on the ½ Top Circles (refer to Figure 1), and tighten the clamps.

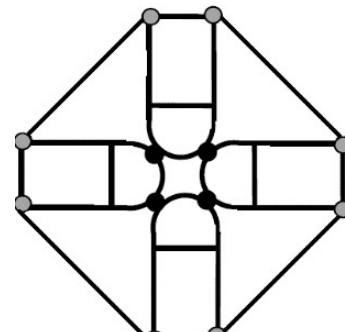


Figure 5: Aerial View of Completed Gazebo Top

Step 4:

- Move the Gazebo top to where the structure will be installed and firmly push the structure into the ground to make an impression or mark in the ground. These impressions indicate where the uprights need to be inserted.

Step 5:

- Using the Hole Maker make holes 13" deep, where you have marked the ground previously. Ensure the holes are vertical and to the same depth.

Step 6:

- Tap an end into the non-reduced end of the 8 upright poles, and insert these tubes (end plugs facing down) into the holes. Slide a spacer bar onto the reduced end of the uprights and then partially tighten the grub screw.
- Slide a moisture seal over the reduced end of the upright.
- Connect the remaining uprights onto the inserted uprights, cover the join between the 2 tubes with a moisture seal.

Step 7:

- *If you have chosen not to include the lattice option you may place these Spacer Bars to suit.

- *If the lattice option has been chosen you will need to follow the spacing guide for the lattice, to ensure that the lattice fits into the spaces.
- Slide 2 Spacer Bars with Ring Clamps onto each pair of uprights, tightening the grub screws once the Spacer Bars as positioned as illustrated in Figure 6. This may require to remove the moisture seals from the uprights.
 - The lower Spacer Bars should be positioned 9 inches from ground level (once the uprights have been inserted)
 - Position the Second Spacer Bar 40 inches above the lower Spacer Bar.
- Also check the positioning of the Spacer Bars on the Gazebo top, as shown in Figure 6.

Step 7:

- Lift the constructed Gazebo top onto the uprights, then cover the joins with moisture seals.
 - You will need at least 2 people for this step due to the weight of the Gazebo top.

Step 8:

- Reposition the Stafford Curves
 - Loosen the Parallel Clamp Joint, lower the Stafford Curves until the Parallel Clamp sits 2 inches below the join between the Upright and the full curve.
 - Move the Parallel Clamp position of the Stafford Curve, until the Parallel Clamp holds the Stafford curve approximately 2 inches from the end of the curve.

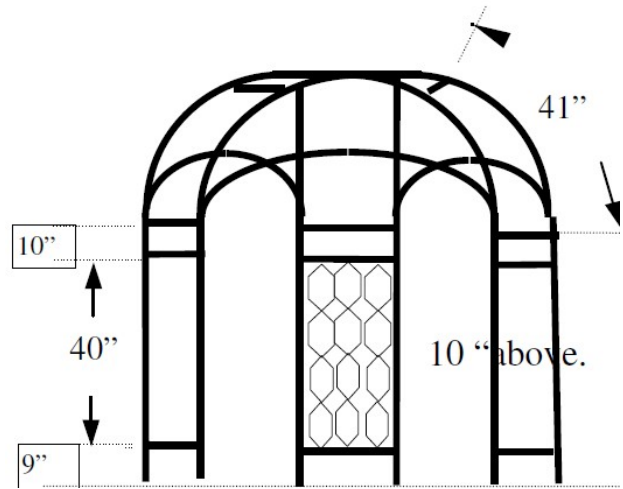


Figure 6: Round Gazebo Spacer Bar Distances

If you have any questions regarding assembly please call our customer service team on 0117 934 1790