

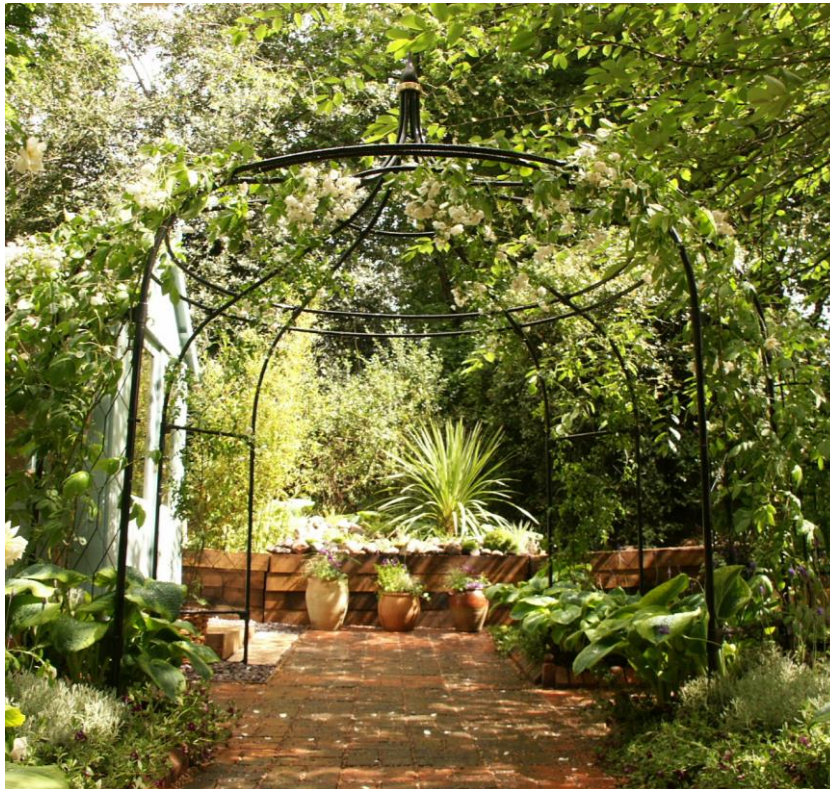
Agriframes

Product code: 30525-TBK, 30526-TBK

Description: Classic 1.5m & 1.8m Gothic Gazebo- Matt Black

PARCEL NO	PARCEL CODE	PART NUMBER	DESCRIPTION	QTY
1/1 (BOX)	30525 TBK & 30526 TBK	AGR-UPRIGHT/01-TBK	37 1/2" Uprights with one reduced end	16
		AGR-TIEBAR/01-TBK	Spacer Bars with Ring Clamps	12
		N/A	Gothic Curves (Symmetrical)	8
		N/A	Top Ring (in 4 pieces)	2
		N/A	Hole Maker	1
		N/A	Assembly Kit	1

Quantity	Optional Component
8	Lattice Panels (4 x 3)
64	Cable Ties



Kit Component details

Code	Description	Drawings	Quantity
	Spare Grub screws in a bag	N/A	6
AGR-A610/40	3/4" Moisture Seal Black		16
AGR-A610/05	3/4" End Plug Black		16
AGR-A70/006	3mm Allen Key		1
AGR-Finial/001	7" Finial (Wooden)		1
AGR-A610/39	5/8" Moisture seal		4
AGR-A610/24M	3/4" x 5/8" Metal 2 way joint.		4
Clamp	Inner Clamp Square Piece		1
AGR-A70/010	M8 x 50MM Spring Pin		1
Wood 001	Wood Block		1
AGR-A622/03	3/4" X 3/4" Parallel Clamp		4
AGR-A74/001	M4x20mm Socket Cap Head Screw St/Steel		4
AGR-A75/000	M4 Form Washer St/Steel		8
4AGR-A74/002	M4 x 25MM Socket Cap Head Screw St/Steel		4
AGR-A72/001	M4 Hexagon Full Nut Stainless Steel		8

Assembly Instructions Classic Gothic Gazebo Matt Black

Please read these instructions carefully prior to assembly.

Assembly will require a Tape Measure, Spirit Level, and a Rubber Mallet.

Please read the assembly instructions carefully prior to construction.

Tips:

Before positioning the Spacer Bars on the uprights, half screw in the grub screws to the Ring Clamps on the Spacer Bars, to reduce the risk of losing the screws.

Once correctly positioned tighten the grub screw to secure the spacer bar to the uprights.

Positioning of the Spacer Bars

In many cases the position of the horizontal bars is down to personal preference. However, if you have the lattice option you will need to leave the correct distance between bars.

Lattice Panel Option

For illustrative purposes we have only shown one side fixed with the lattice panels. Attach panels to both sides as you proceed.

Create the Top Section of the Gazebo...

1. Tap an end plug into the 'shallower' or inverted curve end of the Gothic Curves.
2. Gather the ends of the Gothic Curves, with the end plugs, together.
3. Referring to Figure 1, place the Wood Block in the Inner Clamp assembly. Assemble the Gothic curves by fastening between the Parallel Clamp and the Inner Clamp, using the long bolts to the bottom and the short bolts to the top. Do not fully tighten at this stage.

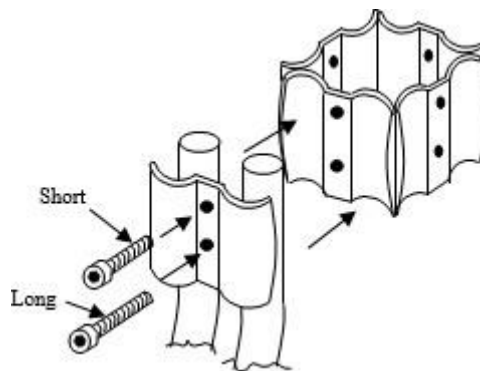


Figure 1: Attaching the Finial to the Gothic Curves

4. Slide a 2 way joint onto every other Gothic Curve, do not tighten the connectors.
5. Slide a spacer bar onto the ends of the on the Gothic curves. This will determine the correct spacing between the curves, adjust the position of the Gothic curves if required.
6. Once satisfied with the positioning of the curves tighten the screws on the finial assembly. Refer to Figure 2.
7. Place the Finial in the Wooden Block.
8. Slide the top ring sections through the 2 way joints then connect them together.
9. Slide a Moisture seal over each joint, level the ring evenly and fix in place.
10. Tighten the screws of the Finial clamp Assembly.
11. Ensure that Top Ring is concentric and level to the Gazebo, once satisfied tighten the 2-Way Connectors onto the Top Ring and onto the Gothic Curves.

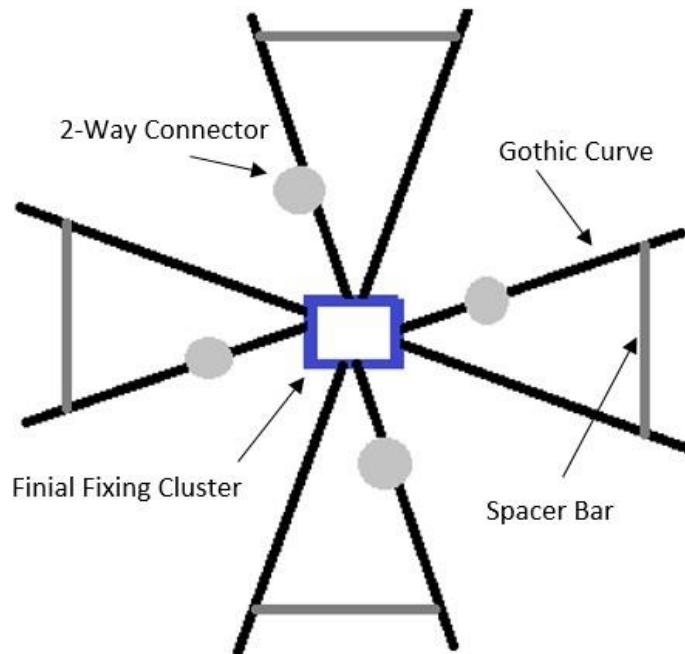


Figure 2: Position of the 2-Way connectors on the Gothic Curves

Place the structure at the intended installation location...

12. Place the Top section of the Gazebo in the desired location, you wish for the Gazebo to be installed, ensure that the ground is reasonably level.
13. Push the structure into the ground to mark or indent the soil for the uprights.
14. Remove the structure, then using the Hole Maker make holes at the marked locations, the holes should be 15" deep. Use a spirit level to check that the holes are vertical and to the same depth.
15. Tap an end plug into the non-reduced end of 8 of the upright tubes, then insert these tubes (end plug facing down) into the hole
16. Slide over a spacer bar with ring clamps, position the bar 6" above the ground.
17. Connect the remaining 8 uprights to the uprights in the ground and cover the join of the 2 poles with a moisture seal.
18. Slide on another Spacer bar and position the second spacer bar 40" above the bottom spacer bar and tighten the grub screw.
19. Slide a moisture seal over the reduced end on the uprights.

Lift the Top of the Gazebo onto the uprights...

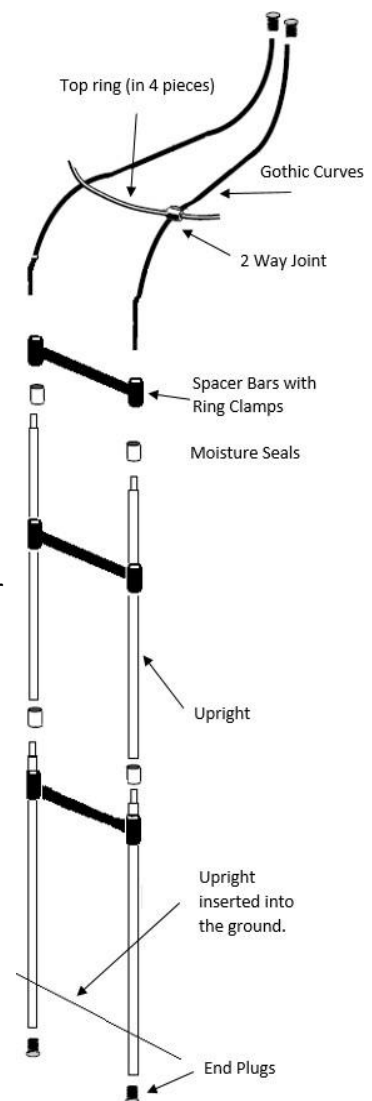
20. Lift the constructed Gazebo Top onto the uprights, ensure that the Gazebo Top is lowered evenly onto the uprights.
21. Cover the Joins with moisture seals.
22. Position the top Spacer Bar, previously attached to the Gothic Curves, 19" from the middle Spacer Bar.

Final checks...

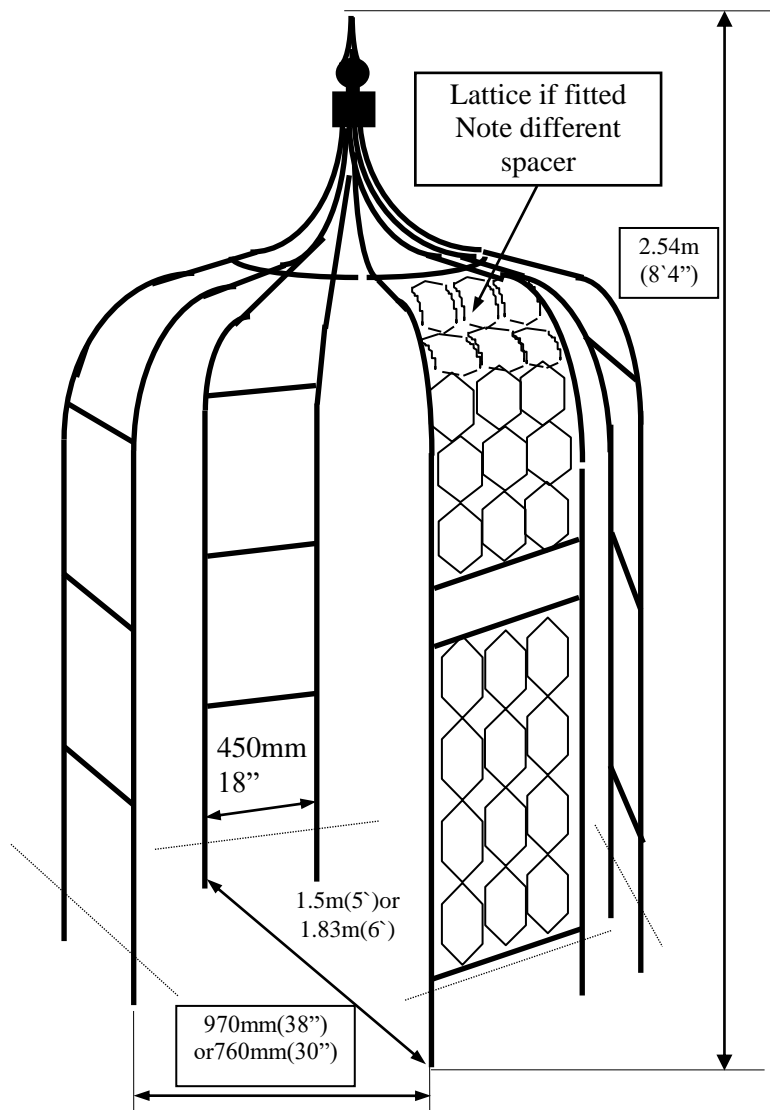
23. Check that all of the joins have been covered by moisture seals.
24. Ensure that all of the connectors have been tightened and are fully secured.

Optional Component: Fixing the Bottom Lattice Section...

25. Take the 4 x 3 lattice panels and the Lattice Ties.



26. Secure 4 lattice panels between middle and bottom Spacer bars, using the lattice ties.
- Ensure that the panels are centred within each bay.
 - Please Note: you may need to slightly bend the lattice panel to form a curve in the line.
27. Trim the ends of the lattice ties.



If you have any questions regarding assembly please call our customer service team on 0117 934 1790